



Geomagic® Control X™

Measure. Understand. Communicate.



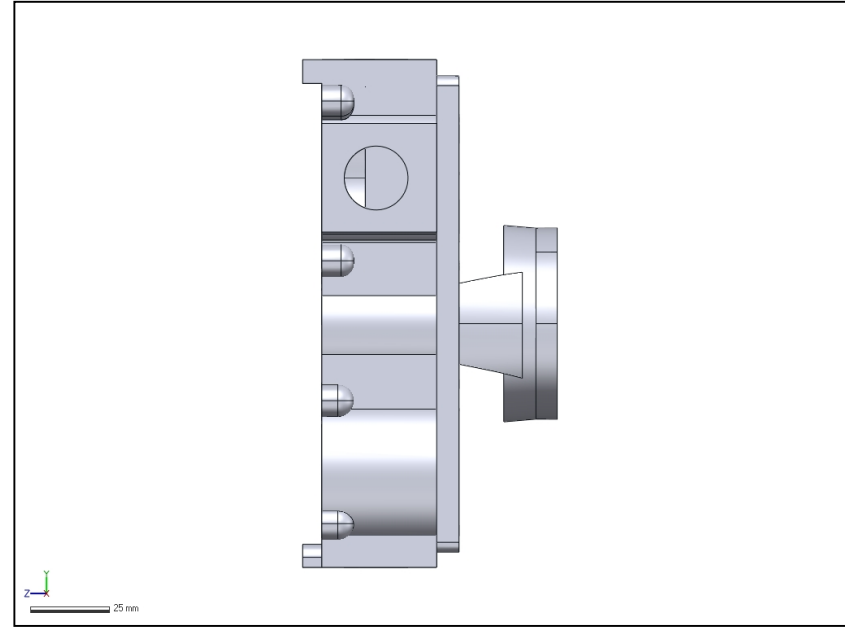
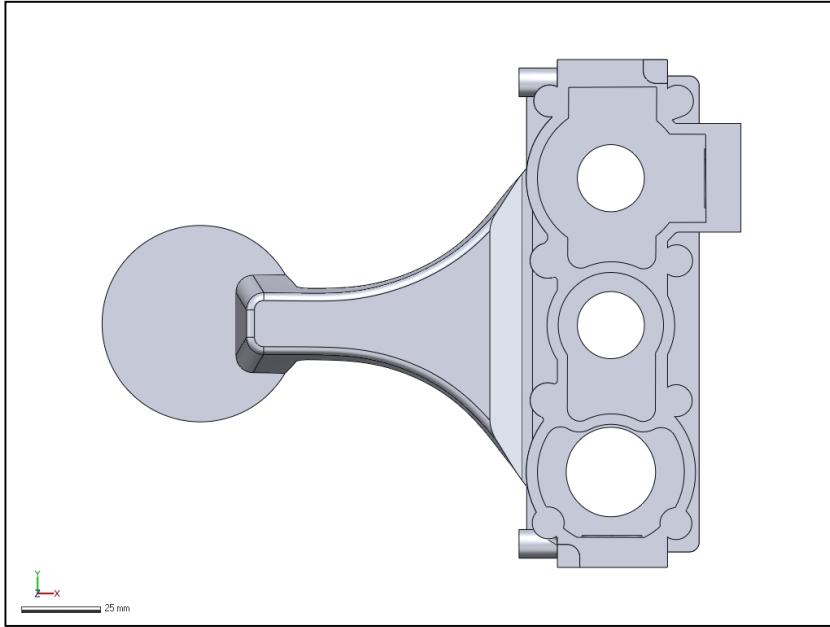
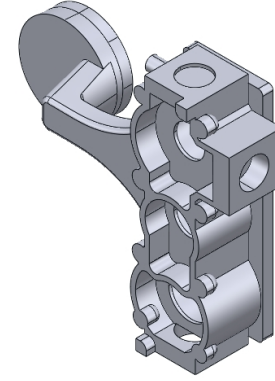
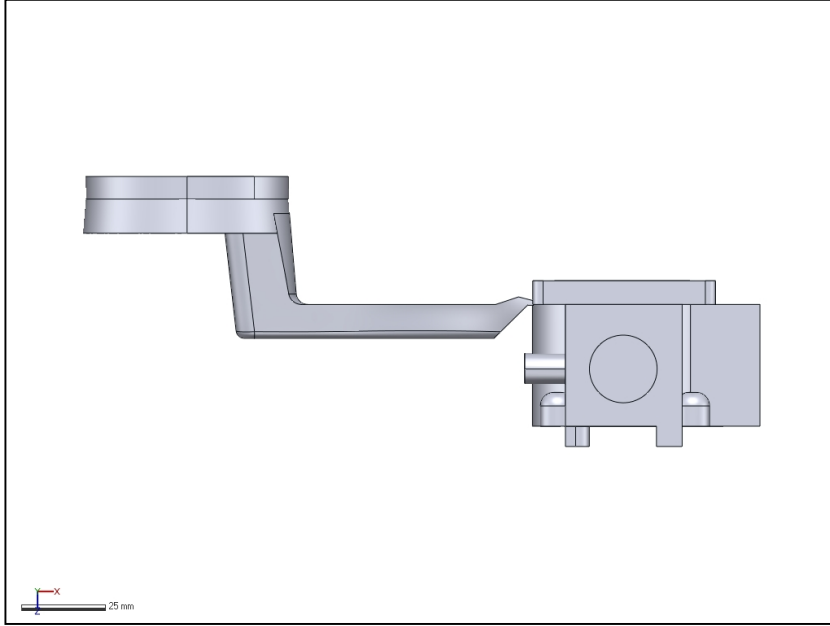
VECTOR
METROLOGY

Product Name	Arka Fren Grubu
Part Name	Hidrolik Regulator Braketi
Part Number	H256-W34-0025
Department	Giris Kalite Kontrol
Inspector	Ozan Caliskan
Date	May 08, 2017
Unit	mm

Disclaimer

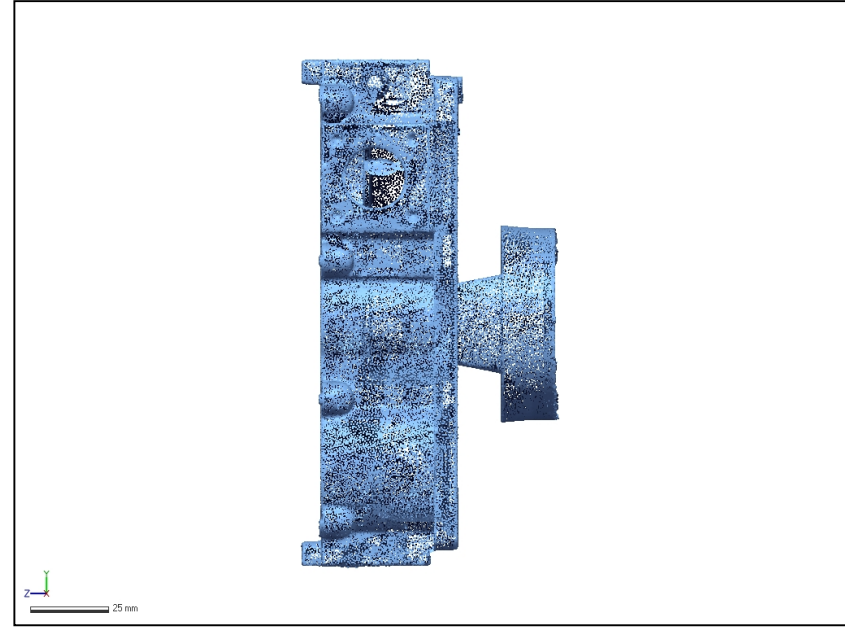
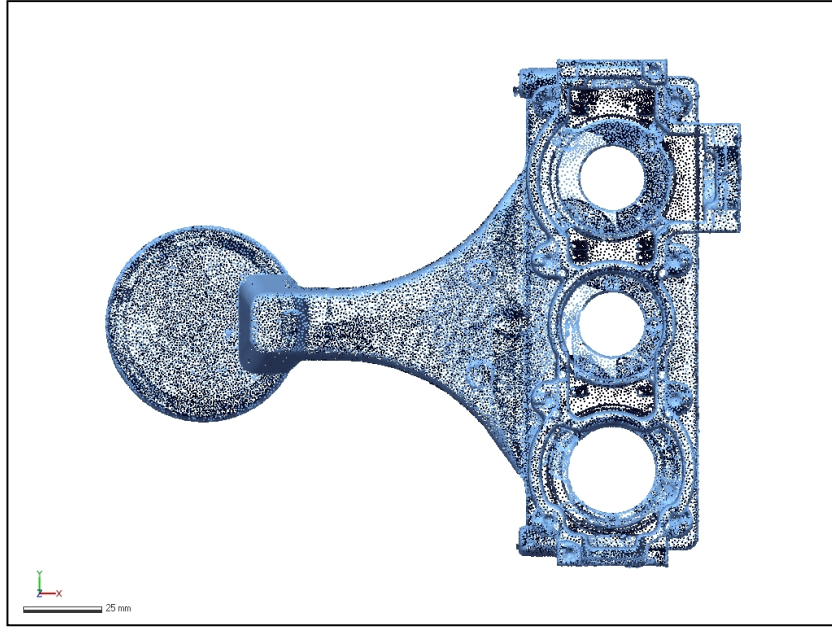
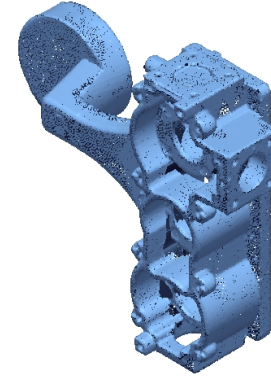
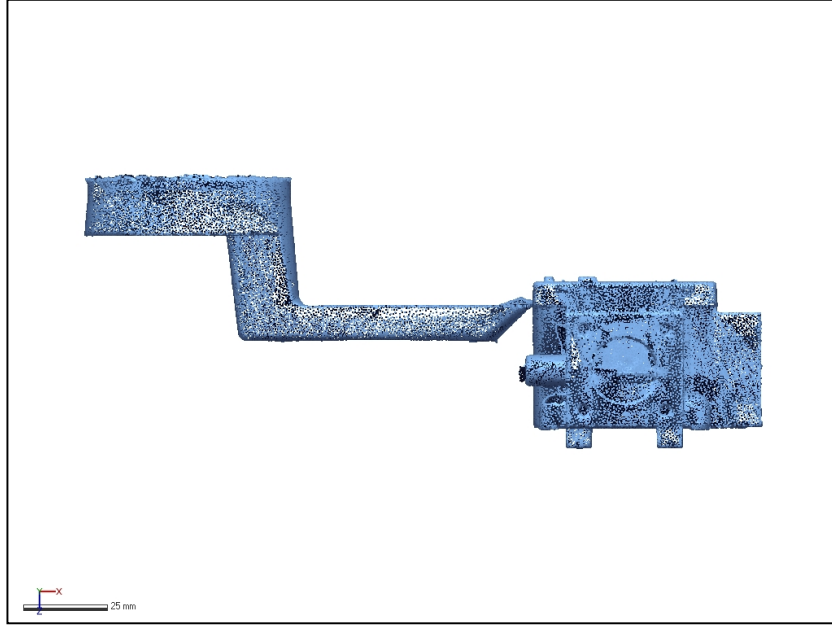
The results of this analysis and forecastings are believed to be reliable but are not to be construed as providing a warranty, including any warranty of merchantability or fitness for purpose, or representation for which 3D Systems, Inc. assumes legal responsibility. Users should undertake sufficient verification and iterative testing to determine the suitability of any information presented. Nothing herein is to be taken as permission, inducement or recommendation by 3D Systems, Inc. to practice any patented invention without a license or to in any way infringe upon the intellectual property rights of any other party.

Reference Data - H256-W34



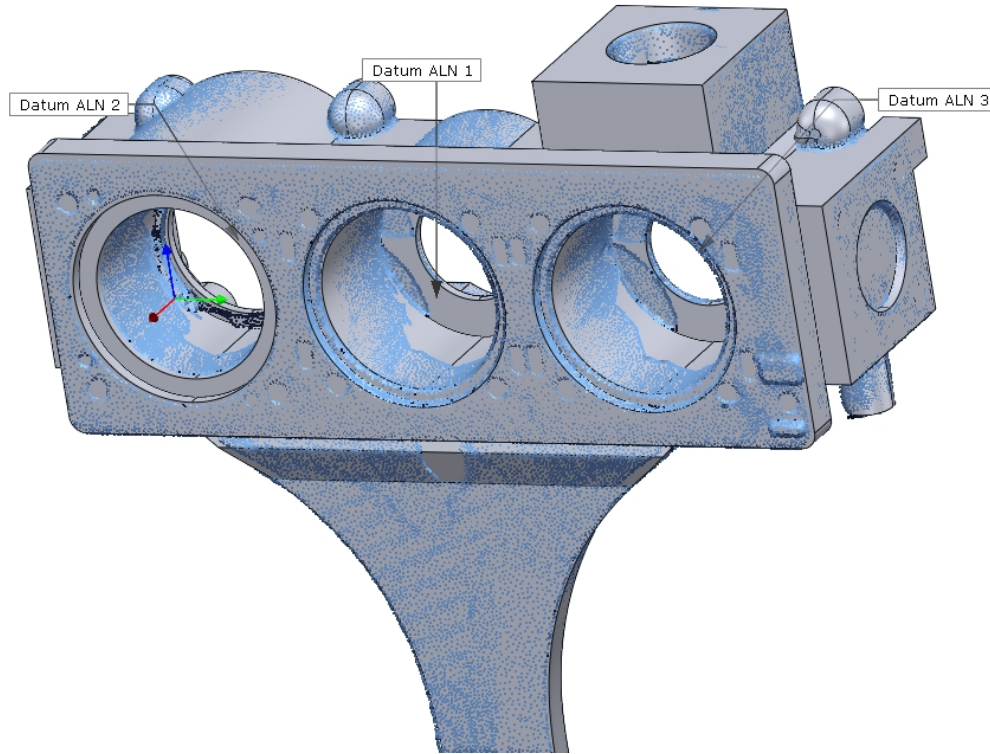
Product Name	Arka Fren Grubu	Department	Giriş Kalite Kontrol	Date	May 08, 2017
Part Name	Hidrolik Regulator Braketi	Inspector	Ozan Çalışkan	Unit	mm

Measured Data - H256-W34-14-Nisan-2017-Vardiya-2



Product Name	Arka Fren Grubu	Department	Giriş Kalite Kontrol	Date	May 08, 2017
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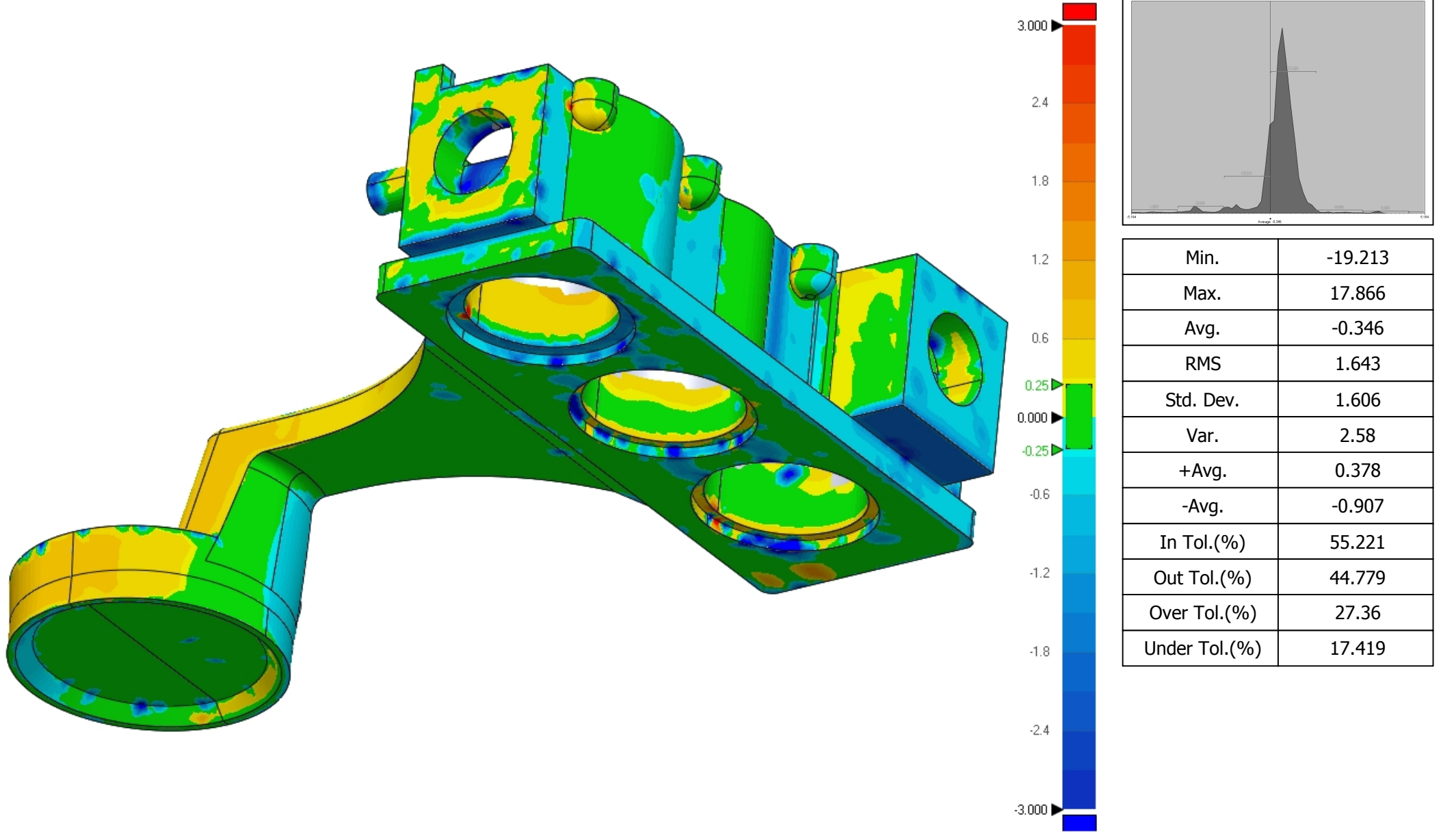
Datum Hizalama



Name	$\Delta\text{Pos.}(x)$	$\Delta\text{Pos.}(y)$	$\Delta\text{Pos.}(z)$	$\Delta\text{Pos.}$	ΔAngle
Datum ALN 1	0	0	0	0	0
Datum ALN 2	0	0	0	0	0.893
Datum ALN 3	0	-0.002	0	0.002	0.65

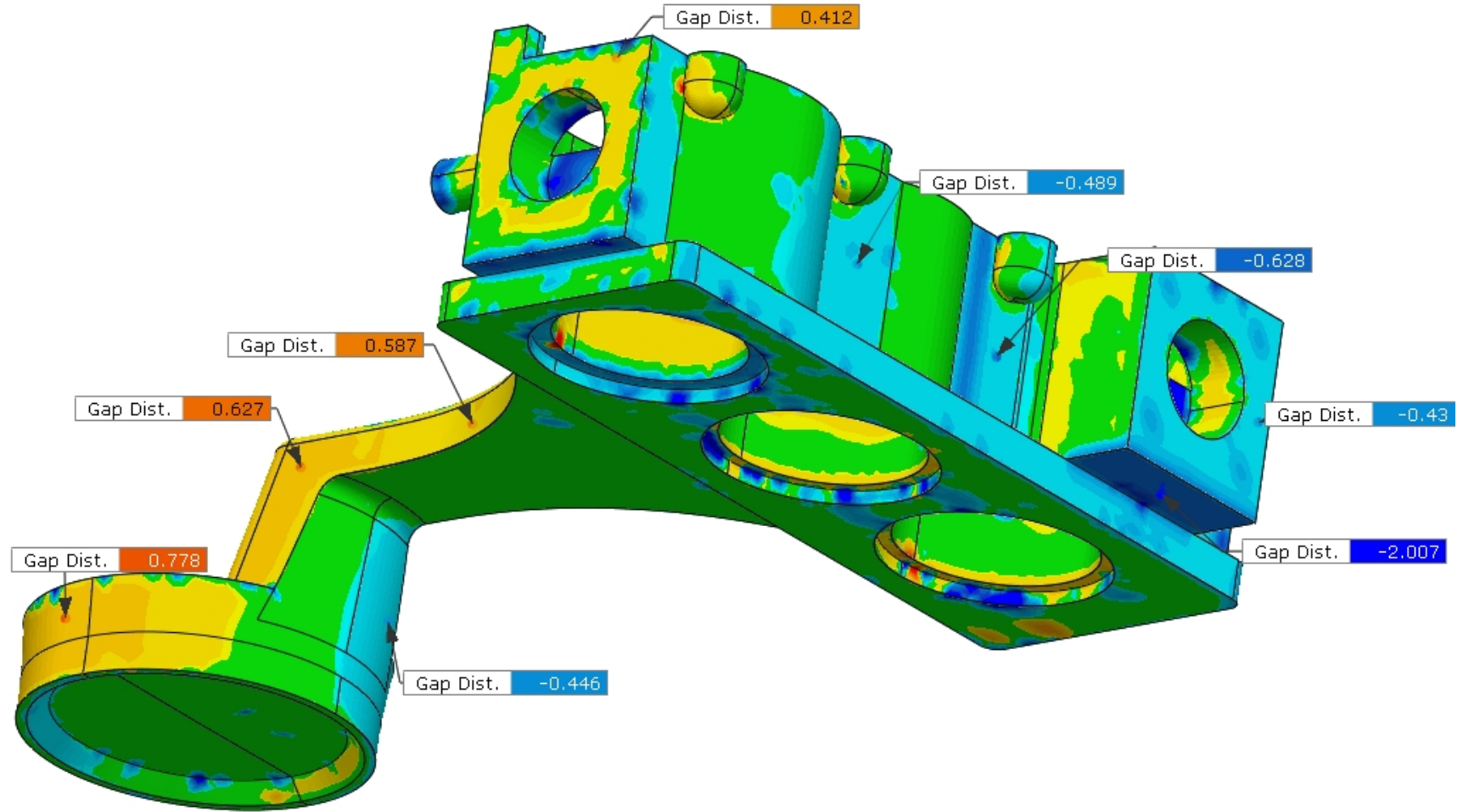
Product Name	Arka Fren Grubu	Department	Giriş Kalite Kontrol	Date	May 08, 2017
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3B Renk Haritası



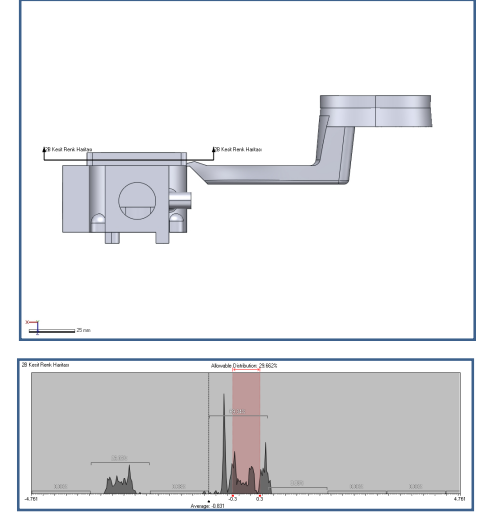
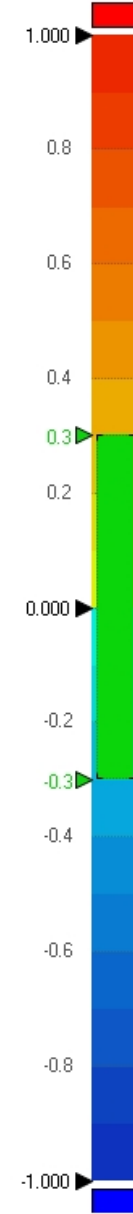
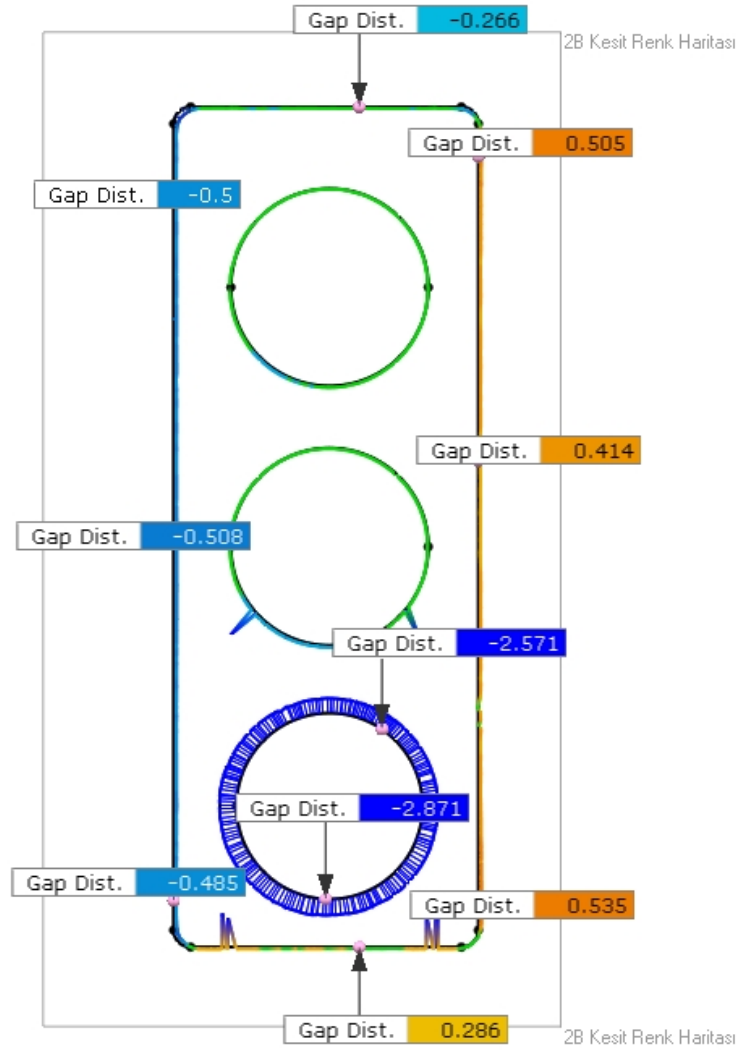
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Lokal Sapma Ölçümleri



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2B Kesit Renk Haritası



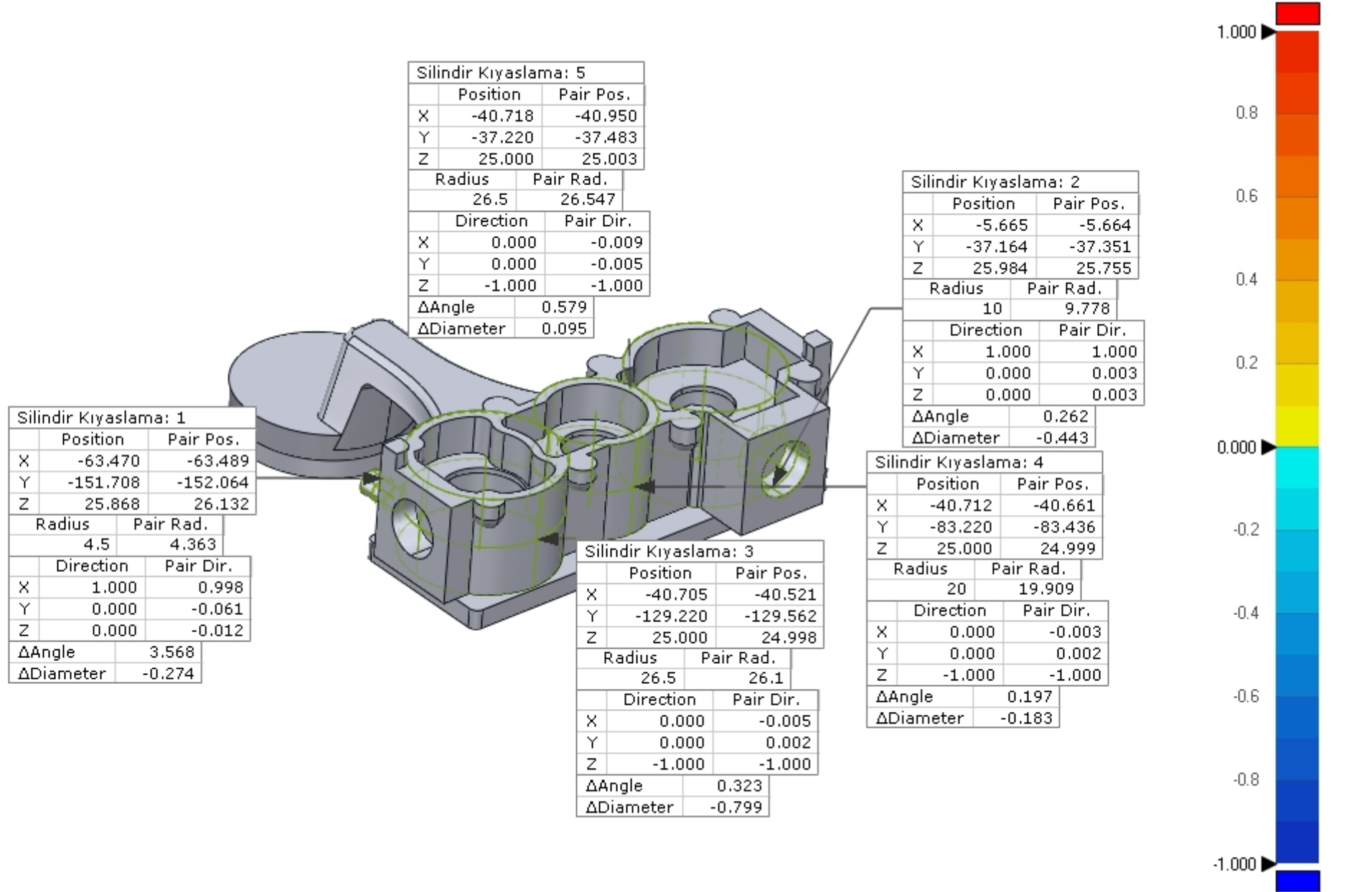
Min.	-5.975
Max.	0.554
Avg.	-0.831
RMS	1.552
Std. Dev.	1.31
Var.	1.716
+Avg.	0.291
-Avg.	-1.361
In Tol.(%)	29.662
Out Tol.(%)	70.338
Over Tol.(%)	18.398
Under Tol.(%)	51.94

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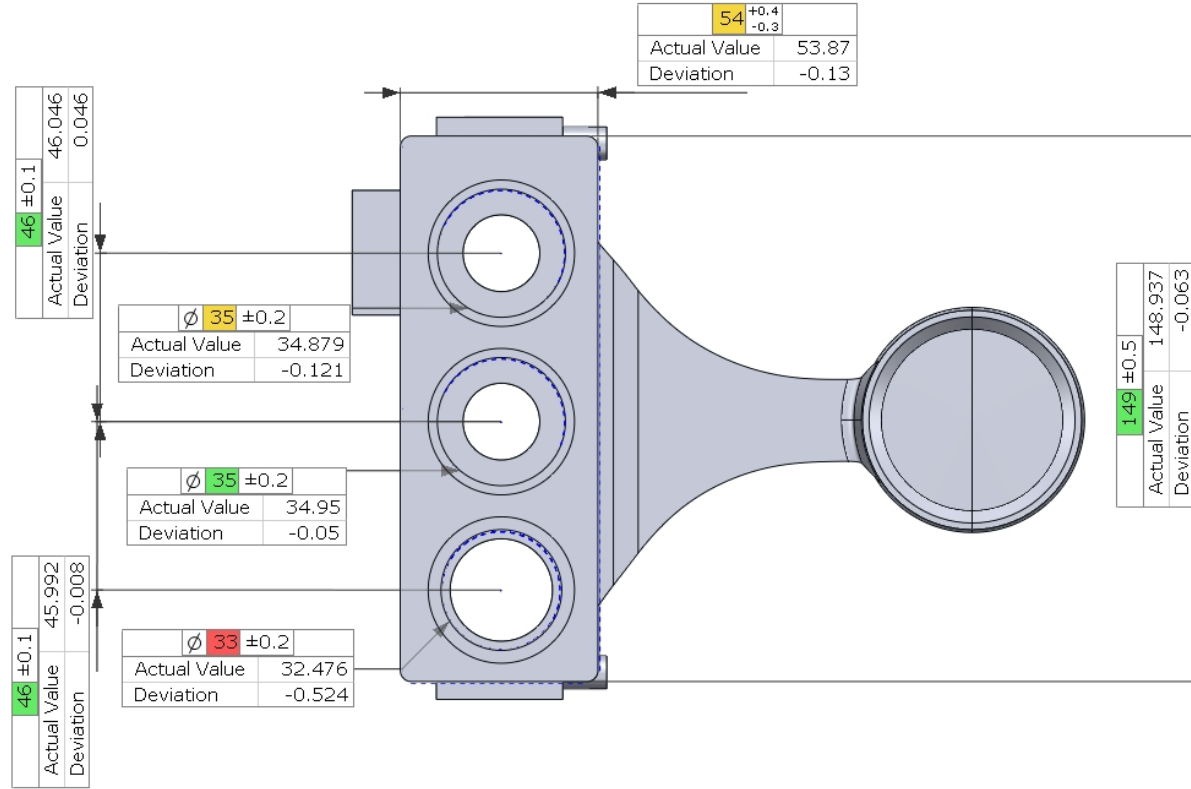
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Silindir Kıyaslama(Cylinder)



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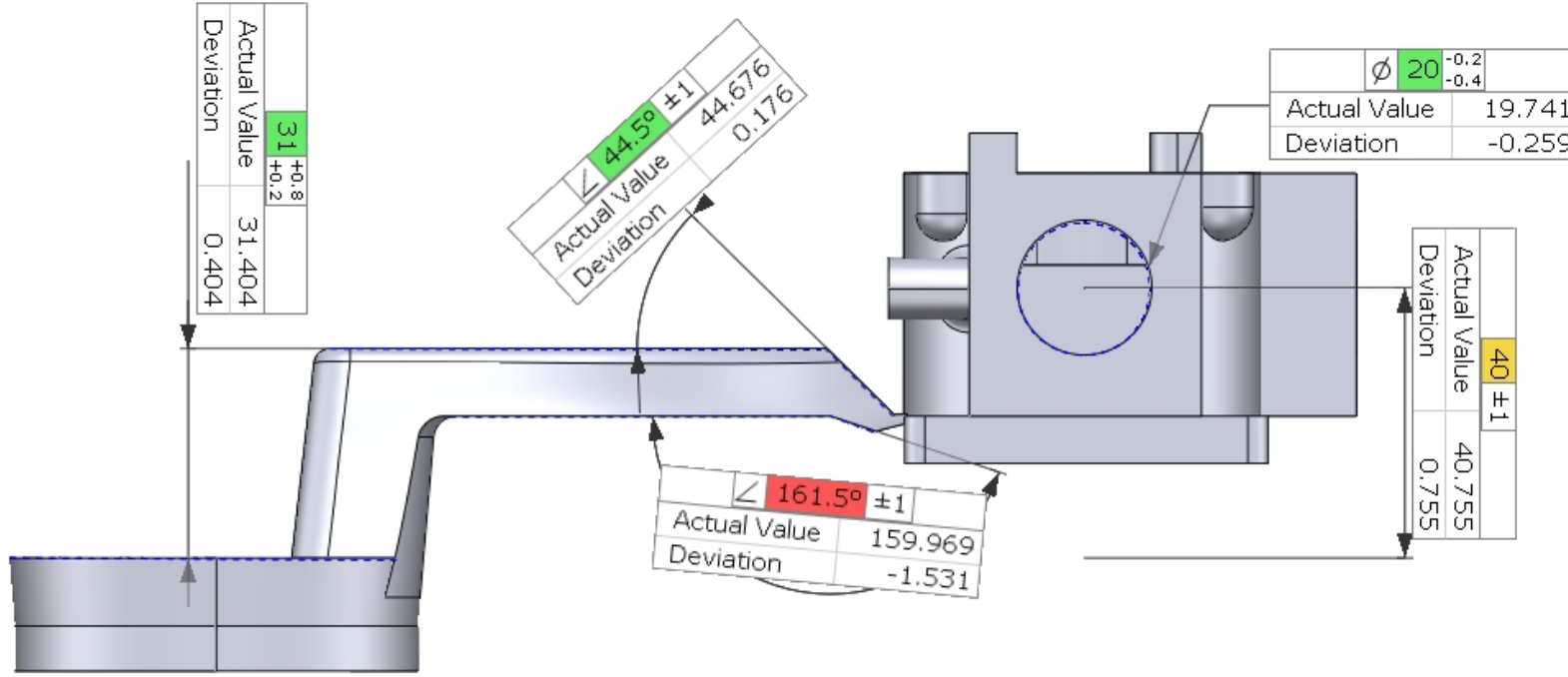
Üst Görünüş



Name	Reference Value	Actual Value	Deviation	Tolerance	# Of Points
Linear Dim.1	46	46.046	0.046	±0.1	8944
Linear Dim.2	46	45.992	-0.008	±0.1	7990
Linear Dim.3	54	53.87	-0.13	-0.3 ~ 0.4	3503
Linear Dim.4	149	148.937	-0.063	±0.5	1006
Radial Dim.1	35	34.879	-0.121	±0.2	4236
Radial Dim.2	35	34.95	-0.05	±0.2	4708
Radial Dim.3	33	32.476	-0.524	±0.2	3282

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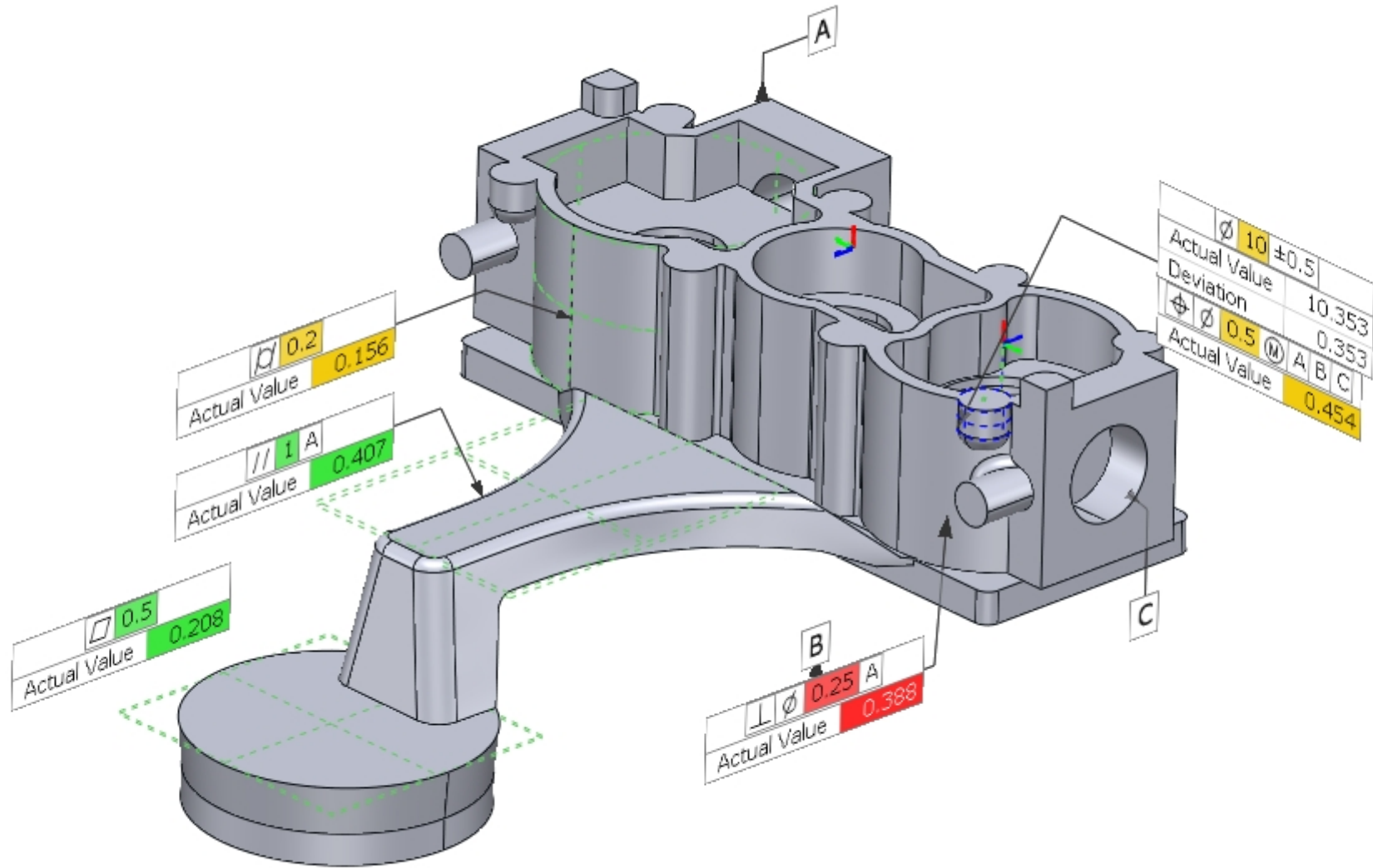
Yan Görünüş



Name	Reference Value	Actual Value	Deviation	Tolerance	# Of Points
Angular Dim.1	44.5	44.676	0.176	± 1	3244
Angular Dim.2	161.5	159.969	-1.531	± 1	4778
Linear Dim.5	31	31.404	0.404	0.2 ~ 0.8	5653
Linear Dim.6	40	40.755	0.755	± 1	5128
Radial Dim.4	20	19.741	-0.259	-0.4 ~ -0.2	1408

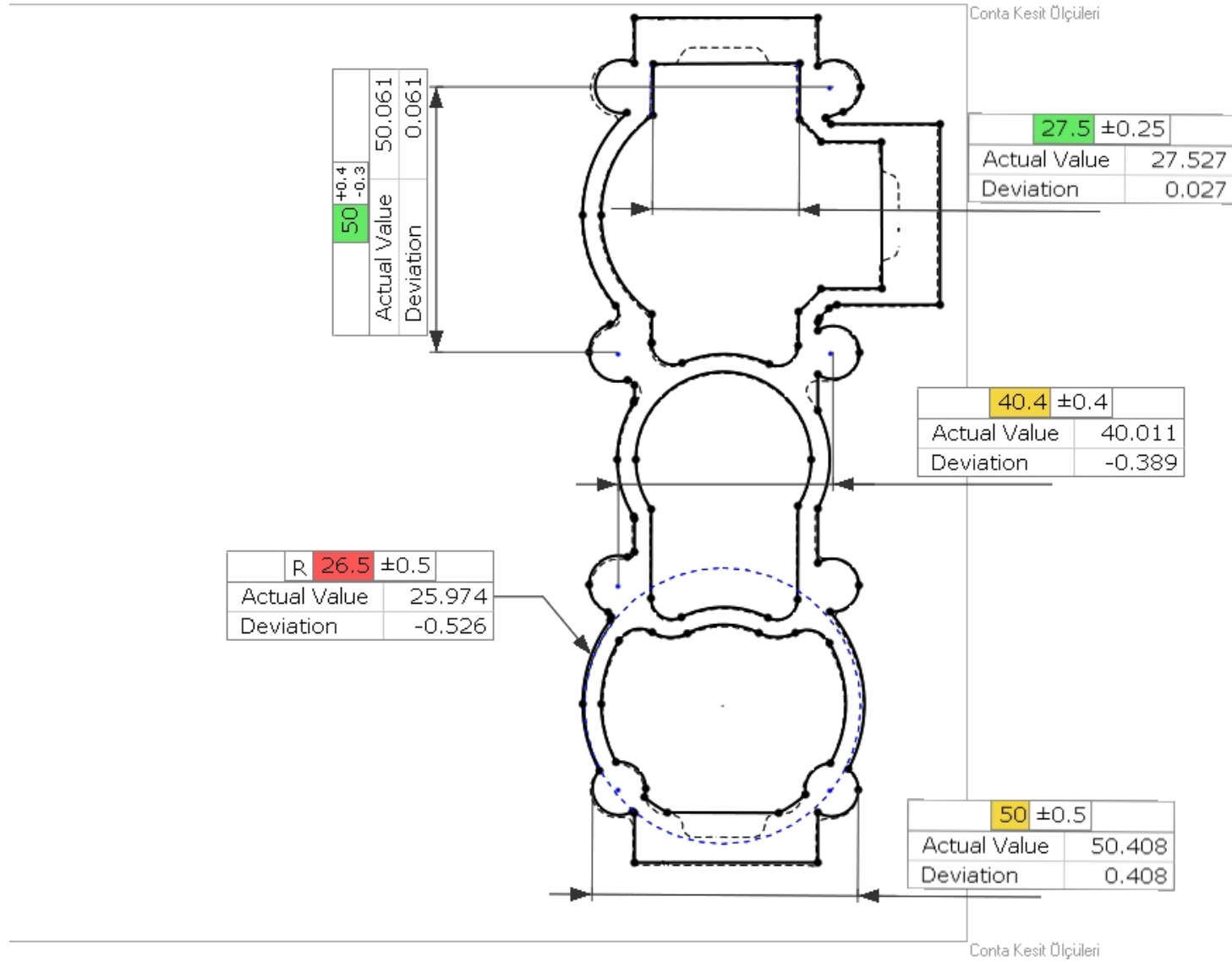
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İzometrik G,D&T



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Conta Kesit Ölçüleri



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